

5/46

SPLIT

DART AEROSPACE LTD	Work Order:	24694-B
Description: Handle	Part Number:	D3110-3
Drawing: D3110 Rev B	Qty:	1 3

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O		05.10.26	3
2	PURCHASING	Issue P/O: <u>2008878</u> Description: Handle Possible suppliers: Adams rite p/n AR34 Bell p/n 70-027-1 Premier p/n 034-23002-01		05/10/27	3
3	QC	Inspect level 6 Check handle to dwg.	ml	05/11/28	1
4	STORES	Bag and tag Identify with P/N & B/N using fine point permanent ink marker	ml	05/11/28	1
5	EXPEDITING	Close W/O Inspect level 21 Cost / part		05/11/29	1

Rev	Date	Change	Revised By	Approved
A	02.04.04	New issue	NG	02.04.26

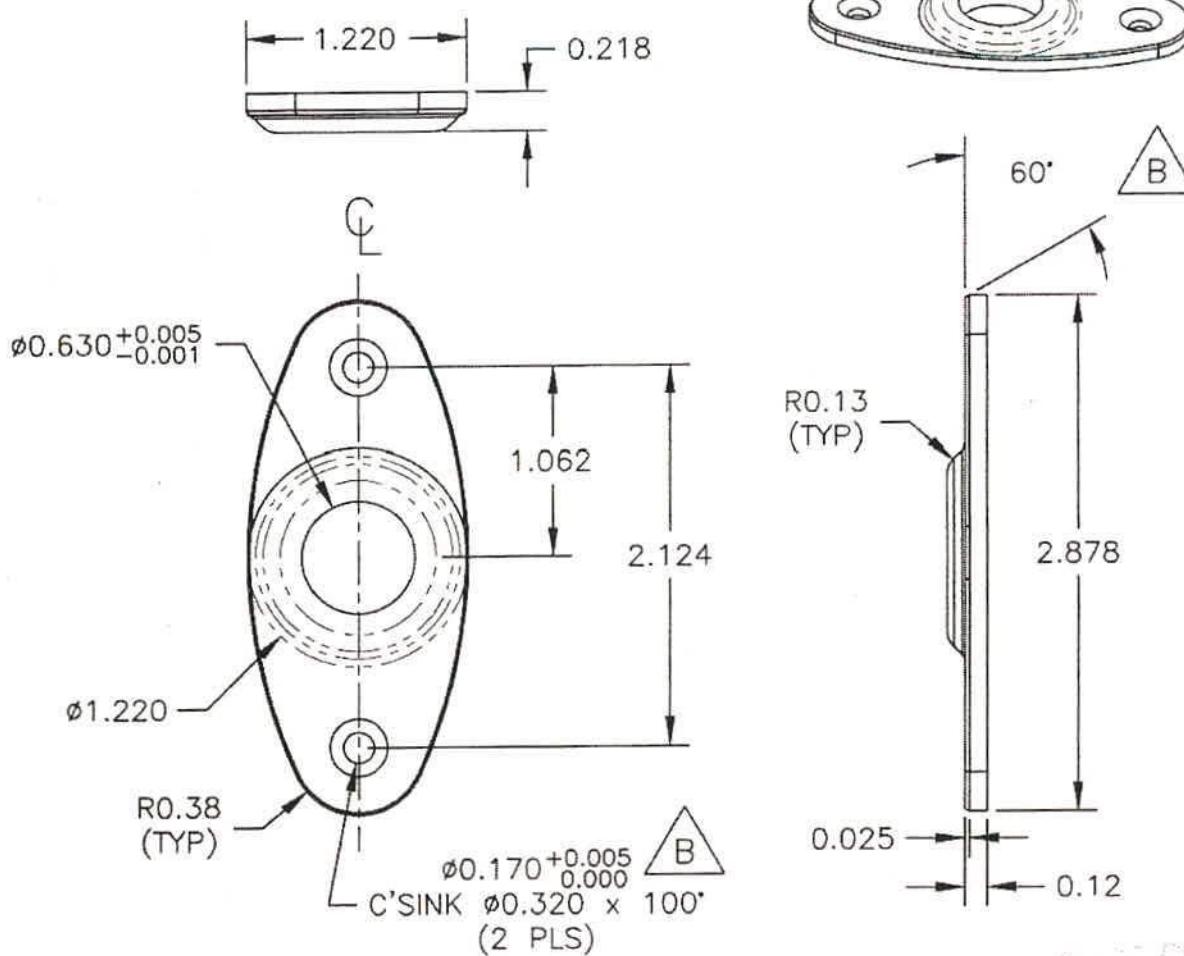
RELEASED

02/04/25

RT  
04.11.29

**DART**COPY ISSUE  
OF

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. B D3110 SHEET 1 OF 3
DATE		TITLE SCALE 04.10.18 HANDLE 1:1
A	02.04.11	NEW ISSUE
B	04.10.18	ADD PART MARKING, TOLERANCES

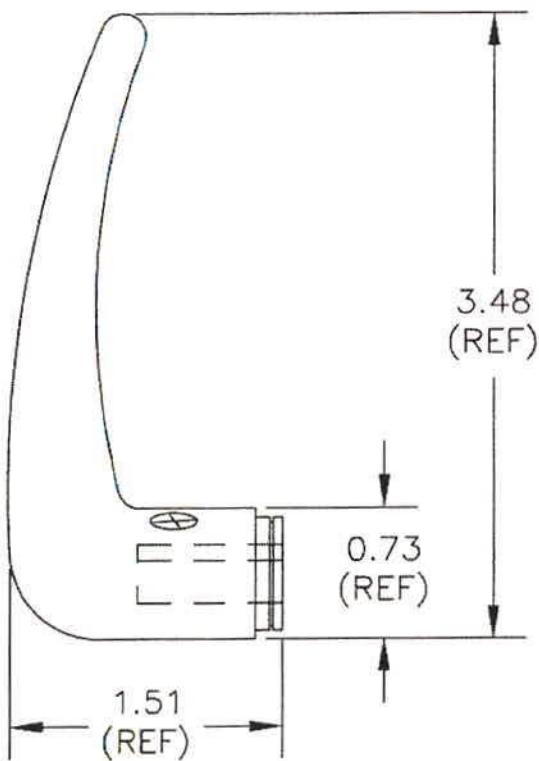
**RELEASED**  
04.11.23**D3110-1 ESCUTCHEON****NOTES:**

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

WORK ORDER  
NO. 24694

**DART**

DESIGN <i>H</i>	DRAWN BY <i>H</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3110 REV. B SHEET 2 OF 3
DATE 04.10.18	TITLE HANDLE	SCALE 1:1

**RELEASED**  
04.11.23 *CH*D3110-3 HANDLENOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34  
BELL P/N 70-027-1  
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

*24694*

**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9  
TCCA AMO Approval No. 6-81

**LOT #: LT-05-020571**

Sold To: 8005-02815.001  
Sold Date: 11/4/2005 8:44:52PM

**Part No: 70-027-1**

Description: HANDLE

Serial No:

Condition: New

Qty Sold: 1.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

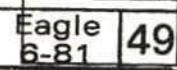
Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

November 04, 2005

Lic. No./Stamp

Inspector

**Maintenance Release**